

SYPH IgM

**Enzyme ImmunoAssay (ELISA) for
the determination of IgM antibodies
to *Treponema pallidum*
in human serum and plasma**

- for “in vitro” diagnostic use only -



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A. INTENDED USE

Enzyme ImmunoAssay (ELISA) for the determination of IgM antibodies to *Treponema pallidum* (Tp) in human plasma and sera. The kit is intended for the follow-up of Tp-infected patients. For "in vitro" diagnostic use only.

B. INTRODUCTION

Syphilis is a sexually transmitted disease caused by *Treponema pallidum* or Tp, bacterium belonging to the family of Spirochaetaceae. Tp is gram negative and is considered strictly anaerobe, exhibiting a characteristic mobility due to periplasmic flagella. A cell wall and a cytoplasmic membrane enclose the cytoplasmatic content.

Syphilis is a complex, acute, chronic infectious disease with diverse clinical manifestations, depending upon the stage of infection and the individual response. The period of incubation ranges from 10 days to 3 months and antibodies are usually detected after 2-4 weeks from the primary lesion.

Many assays have been developed for the immunological detection of the T.pallidum infection in the past (VDRL, TPHA, RPR) still currently in use at the diagnostic laboratory.

Recently, ELISA techniques have been applied to syphilis antibody screening in blood banks and Infectious Disease Departments, allowing the clinicians to use automatic analysis instruments and optical reading records.

C. PRINCIPLE OF THE TEST

Microplates are coated with Tp immunodominant synthetic antigens (recombinant p47, p17 and TmpA).

In the 1st incubation, the solid phase is treated with diluted samples and anti-Tp IgM are captured, if present, by the antigens.

After washing out all the other components of the sample, in the 2nd incubation bound anti-Tp IgM are detected by the addition of anti hIgM antibody, labeled with peroxidase (HRP).

The enzyme captured on the solid phase, acting on the substrate/chromogen mixture, generates an optical signal that is proportional to the amount of anti-Tp IgM antibodies present in the sample.

The presence of IgM in the sample may therefore be determined by means of a cut-off value able to discriminate between negative and positive samples.

Neutralization of IgG anti-Tp, carried out directly in the well, is performed in the assay in order to block interferences due to this class of antibodies in the determination of IgM.

D. COMPONENTS

Each kit contains sufficient reagents to perform 96 tests.

1. Microplate: MICROPLATE

12 strips x 8 microwells coated with Tp-specific synthetic antigens (recp47, recp17 and recTpmA). Plates are sealed into a bag with desiccant.

Allow the microplate to reach room temperature before opening; reseal unused strips in the bag with desiccant and store at 4°C.

2. Negative Control: CONTROL -

1x4.0 ml/vial. Ready to use. It contains, human IgM antibodies negative to Tp, 2% casein, 10 mM Na-citrate buffer pH 6.0 +/- 0.1, 0.1% Tween 20, 0.09% Na-azide and 0.1% Kathon GC as preservatives.

The Negative Control is pale yellow color coded.

3. Positive Control: CONTROL +

1x4.0 ml/vial. Ready to use. It contains high titer human IgM antibodies positive to Tp, 2% casein, 10 mM Na-citrate buffer pH 6.0 +/- 0.1, 0.1% Tween 20, 0.09% Na-azide and 0.1% Kathon GC as preservatives.

The Positive Control is green yellow color coded.

4. Calibrator: CAL ...

n° 1 vial. Lyophilized reagent to be dissolved with EIA grade water as reported in the label. It contains bovine serum proteins, low titer human IgM antibodies to Tp, 0.2 mg/ml gentamicine sulphate and 0.1% Kathon GC as preservatives.

Note: The volume necessary to dissolve the content of the vial may vary from lot to lot. Please use the right volume reported on the label .

5. Wash buffer concentrate: WASHBUF 20X

1x60ml/bottle 20x concentrated solution. Once diluted, the wash solution contains 10 mM phosphate buffer pH 7.0 +/- 0.2, 0.05% Tween 20 and 0.05% Kathon GC.

6. Enzyme conjugate : CONJ

1x16ml/vial. Ready to use and red colour coded. It contains Horseradish peroxidase conjugated polyclonal antibodies to human IgM, 5% BSA, 10 mM Tris buffer pH 6.8 +/- 0.1, 0.1% Kathon GC and 0.02% gentamicine sulphate as preservatives.

7. Chromogen/Substrate: SUBS TMB

1x16ml/vial. It contains 50 mM citrate-phosphate buffer pH 3.5-3.8, 4% dimethylsulphoxide, 0.03% tetra-methyl-benzidine (or TMB) and 0.02% hydrogen peroxide (or H₂O₂).

Note: To be stored protected from light as sensitive to strong illumination.

8. Sulphuric Acid: H₂SO₄ 0.3 M

1x15ml/vial It contains 0.3 M H₂SO₄ solution.

Attention !: Irritant (Xi R36/38; S2/26/30)

9. Specimen Diluent: DILSPE

2x60ml/vial. It contains 2% casein, 10 mM Na-citrate buffer pH 6.0 +/- 0.1, 0.1% Tween 20, 0.09% Na-azide and 0.1% Kathon GC as preservatives. To be used to dilute the sample.

10. Neutralizing Reagent: SOLN NEUT

1x8ml/vial. It contains goat anti hIgG, 2% casein, 10 mM Na-citrate buffer pH 6.0 +/- 0.1, 0.1% Tween 20, 0.09% Na-azide and 0.1% Kathon GC as preservatives.

11. Plate sealing foils n°2

12. Package insert n°1

E. MATERIALS REQUIRED BUT NOT PROVIDED

1. Calibrated Micropipettes (1000, 100 and 10ul) and disposable plastic tips.
2. EIA grade water (bidistilled or deionised, charcoal treated to remove oxidizing chemicals used as disinfectants).
3. Timer with 60 minute range or higher.
4. Absorbent paper tissues.
5. Calibrated ELISA microplate thermostatic incubator (dry or wet) set at +37°C (+/-0.5°C tolerance).
6. Calibrated ELISA microwell reader with 450nm (reading) and with 620-630nm (blanking) filters.
7. Calibrated ELISA microplate washer.
8. Vortex or similar mixing tools.

F. WARNINGS AND PRECAUTIONS

1. The kit has to be used by skilled and properly trained technical personnel only, under the supervision of a medical doctor responsible of the laboratory.
2. All the personnel involved in performing the assay have to wear protective laboratory clothes, talc-free gloves and glasses. The use of any sharp (needles) or cutting (blades) devices should be avoided. All the personnel involved should be trained in biosafety procedures, as recommended by the Center for Disease Control, Atlanta, U.S. and reported in the National Institute of Health's publication: "Biosafety in Microbiological and Biomedical Laboratories", ed. 1984.
3. All the personnel involved in sample handling should be vaccinated for HBV and HAV, for which vaccines are available, safe and effective.
4. The laboratory environment should be controlled so as to avoid contaminants such as dust or air-born microbial agents, when opening kit vials and microplates and when performing the test. Protect the Chromogen (TMB) from strong light and avoid vibration of the bench surface where the test is undertaken.
5. Upon receipt, store the kit at 2..8°C into a temperature controlled refrigerator or cold room.
6. Do not interchange components between different lots of the kits. It is recommended that components between two kits of the same lot should not be interchanged.
7. Check that the reagents are clear and do not contain visible heavy particles or aggregates. If not, advise the laboratory supervisor to initiate the necessary procedures for kit replacement.
8. Avoid cross-contamination between serum/plasma samples by using disposable tips and changing them after each sample.
9. Avoid cross-contamination between kit reagents by using disposable tips and changing them between the use of each one.
10. Do not use the kit after the expiration date stated on the external container and internal (vials) labels. A study conducted on an opened kit did not pointed out any relevant loss of activity up to six 6 uses of the device and up to 6 months.
11. Treat all specimens as potentially infective. All human serum specimens should be handled at Biosafety Level 2, as recommended by the Center for Disease Control, Atlanta, U.S. in compliance with what reported in the Institutes of Health's publication: "Biosafety in Microbiological and Biomedical Laboratories", ed. 1984.
12. The use of disposable plastic-ware is recommended in the preparation of the liquid components or in transferring components into automated workstations, in order to avoid cross contamination.
13. Waste produced during the use of the kit has to be discarded in compliance with national directives and laws concerning laboratory waste of chemical and biological substances. In particular, liquid waste generated from the washing procedure, from residuals of controls and from samples has to be treated as potentially infective material and inactivated before waste. Suggested procedures of inactivation are treatment with a 10% final concentration of household bleach for 16-18 hrs or heat inactivation by autoclave at 121°C for 20 min..
14. Accidental spills from samples and operations have to be adsorbed with paper tissues soaked with household bleach and then with water. Tissues should then be discarded in proper containers designated for laboratory/hospital waste.
15. The Sulphuric Acid is an irritant. In case of spills, wash the surface with plenty of water
16. Other waste materials generated from the use of the kit (example: tips used for samples and controls, used microplates) should be handled as potentially infective and disposed according to national directives and laws concerning laboratory wastes.

G. SPECIMEN: PREPARATION AND WARNINGS

1. Blood is drawn aseptically by venepuncture and plasma or serum is prepared using standard techniques of preparation of samples for clinical laboratory analysis. No influence has been observed in the preparation of the sample with citrate, EDTA and heparin.
2. Samples have to be clearly identified with codes or names in order to avoid misinterpretation of results. Bar code labeling and electronic reading is strongly recommended.
3. Haemolysed ("red") and visibly hyperlipemic ("milky") samples have to be discarded as they could generate false results. Samples containing residues of fibrin or heavy particles or microbial filaments and bodies should be discarded as they could give rise to false results.
4. Sera and plasma can be stored at +2..8°C for up to five days after collection. For longer storage periods, samples can be stored frozen at -20°C for several months. Any frozen samples should not be frozen/thawed more than once as this may generate particles that could affect the test result.
5. If particles are present, centrifuge at 2.000 rpm for 20 min or filter using 0.2-0.8µ filters to clean up the sample for testing.

H. PREPARATION OF COMPONENTS AND WARNINGS

Microplate:

Allow the microplate to reach room temperature (about 1 hr) before opening the container. Check that the desiccant is not turned to dark green, indicating a defect of storage. In this case call Dia.Pro's customer service. Unused strips have to be placed back into the aluminium pouch, in presence of desiccant supplied, firmly zipped and stored at +2..8°C. When opened the first time, residual strips are stable till the indicator of humidity inside the desiccant bag turns from yellow to green.

Negative Control

Ready to use components. Mix carefully on vortex before use.

Positive Control

Ready to use components. Mix carefully on vortex before use.

Calibrator

Add the volume of ELISA grade water, reported on the label, to the lyophilized powder; let fully dissolve and then gently mix on vortex.

Note: The dissolved calibrator is not stable. Store it frozen in aliquots at -20°C.

Wash buffer concentrate:

The whole content of the concentrated solution has to be diluted 20x with bidistilled water and mixed gently end-over-end before use. During preparation avoid foaming as the presence of bubbles could impact on the efficiency of the washing cycles.

Note: Once diluted, the wash solution is stable for 1 week at +2..8°C.

Enzyme conjugate:

Ready to use. Mix well on vortex before use.

Be careful not to contaminate the liquid with oxidizing chemicals, air-driven dust or microbes.

If this component has to be transferred use only plastic, possibly sterile disposable containers.

Chromogen/Substrate:

Ready to use. Mix well on vortex before use.

Be careful not to contaminate the liquid with oxidizing chemicals, air-driven dust or microbes.

Do not expose to strong illumination, oxidizing agents and metallic surfaces.

If this component has to be transferred use only plastic, possible sterile disposable container

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Sample Diluent

Ready to use component. Mix carefully on vortex before use.

Neutralizing Reagent

Ready to use component. Mix carefully on vortex before use.

Sulphuric Acid:

Ready to use. Mix well on vortex before use.

Legenda: R 36/38 = Irritating to eyes and skin.

S 2/26/30 = In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

I. INSTRUMENTS AND TOOLS USED IN COMBINATION WITH THE KIT

1. Micropipettes have to be calibrated to deliver the correct volume required by the assay and must be submitted to regular decontamination (household alcohol, 10% solution of bleach, hospital grade disinfectants) of those parts that could accidentally come in contact with the sample. They should also be regularly maintained in order to show a precision of 1% and a trueness of +/-2%. Decontamination of spills or residues of kit components should also be carried out regularly.
2. The ELISA incubator has to be set at +37°C (tolerance of +/-0.5°C) and regularly checked to ensure the correct temperature is maintained. Both dry incubators and water baths are suitable for the incubations, provided that the instrument is validated for the incubation of ELISA tests.
3. The ELISA washer is extremely important to the overall performances of the assay. The washer must be carefully validated and correctly optimised using the kit controls and reference panels, before using the kit for routine laboratory tests. Usually 4-5 washing cycles (aspiration + dispensation of 350ul/well of washing solution = 1 cycle) are sufficient to ensure that the assay performs as expected. A soaking time of 20-30 seconds between cycles is suggested. In order to set correctly their number, it is recommended to run an assay with the kit controls and well characterized negative and positive reference samples, and check to match the values reported below in the sections "Internal Quality Control". Regular calibration of the volumes delivered by, and maintenance (decontamination and cleaning of needles) of the washer has to be carried out according to the instructions of the manufacturer.
4. Incubation times have a tolerance of ±5%.
5. The ELISA microplate reader has to be equipped with a reading filter of 450nm and with a second filter (620-630nm, strongly recommended) for blanking purposes. Its standard performances should be (a) bandwidth ≤ 10 nm; (b) absorbance range from 0 to ≥ 2.0; (c) linearity to ≥ 2.0; repeatability ≥ 1%. Blanking is carried out on the well identified in the section "Assay Procedure". The optical system of the reader has to be calibrated regularly to ensure that the correct optical density is measured. It should be regularly maintained according to the manufacturer's instructions.
6. When using an ELISA automated work station, all critical steps (dispensation, incubation, washing, reading, data handling) have to be carefully set, calibrated, controlled and regularly serviced in order to match the values reported in the sections "Internal Quality Control". The assay protocol has to be installed in the operating system of the unit and validated as for the washer and the reader. In addition, the liquid handling part of the station (dispensation and washing) has to be validated and correctly set. Particular attention must be paid to avoid carry over by the needles used for dispensing and for washing. This must be studied and controlled to minimize the possibility of contamination of adjacent wells. The use of ELISA automated work stations is recommended when the number of samples to be tested exceed 20-30 units per run.

7. Dia.Pro's customer service offers support to the user in the setting and checking of instruments used in combination with the kit, in order to assure compliance with the requirements described. Support is also provided for the installation of new instruments to be used with the kit.

L. PRE ASSAY CONTROLS AND OPERATIONS

1. Check the expiration date of the kit printed on the external label (primary container). Do not use if expired.
2. Check that the liquid components are not contaminated by visible particles or aggregates.
3. Check that the Chromogen (TMB) is colourless or pale blue by aspirating a small volume of it with a sterile plastic pipette.
4. Check that no breakage occurred in transportation and no spillage of liquid is present inside the box (primary container). Check that the aluminium pouch, containing the microplate, is not punctured or damaged.
5. Dissolve the content of the Calibrator as reported.
6. Dilute all the content of the 20x concentrated Wash Solution as described above.
7. Allow all the other components to reach room temperature (about 1 hr) and then mix gently on vortex all liquid reagents.
8. Set the ELISA incubator at +37°C and prepare the ELISA washer by priming with the diluted washing solution, according to the manufacturers instructions. Set the right number of washing cycles as found in the validation of the instrument for its use with the kit.
9. Check that the ELISA reader is turned on or ensure it will be turned on at least 20 minutes before reading.
10. If using an automated work station, turn on, check settings and be sure to use the right assay protocol.
11. Check that the micropipettes are set to the required volume.
12. Check that all the other equipment is available and ready to use.
13. In case of problems, do not proceed further with the test and advise the supervisor.

M. ASSAY PROCEDURE

The assay has to be carried out according to what reported below, taking care to maintain the same incubation time for all the samples in testing.

1. Dilute samples 1:101 into a properly defined dilution tube (example: 1000 µl Sample Diluent + 10 µl sample). Do not dilute the Controls/Calibrator as they are ready to use. Mix carefully all the liquid components on vortex and then proceed as described below.
2. Place the required number of Microwells in the microwell holder. Leave A1 well empty for the operation of blanking.
3. Dispense 50 µl Neutralizing Reagent in all the wells, except A1 used for blanking operations and in the wells used for the Controls and the Calibrator.
4. Dispense 100 µl of Negative Control in duplicate, 100 µl of Positive Control in single, 100 µl of Calibrator in duplicate and 100 µl of diluted samples in each properly identified well.
5. Incubate the microplate for **60 min at +37°C**.

Important note: Strips have to be sealed with the adhesive sealing foil, supplied, only when the test is carried out manually. Do not cover strips when using ELISA automatic instruments.

- Wash the microplate with an automatic washer as reported previously (section I.3).
- Pipette 100 µl Enzyme Conjugate into each well, except the A1 well, and cover with the sealer. Check that this red coloured component has been dispensed in all the wells, except A1.

Important note: Be careful not to touch the plastic inner surface of the well with the tip filled with the Enzyme Conjugate. Contamination might occur.

- Incubate the microplate for **60 min at +37°C**.
- Wash microwells as in step 6.
- Pipette 100 µl Chromogen/Substrate mixture into each well, the blank well included. Then incubate the microplate at **room temperature (18-24°C) for 20 minutes**.

Important note: Do not expose to strong direct illumination. High background might be generated.

- Pipette 100 µl Sulphuric Acid into all the wells using the same pipetting sequence as in step 10. Addition of acid will turn the positive calibrators, the control serum and the positive samples from blue to yellow.
- Measure the colour intensity of the solution in each well, as described in section I.5, at 450nm filter (reading) and at 620-630nm (background subtraction, strongly recommended), blanking the instrument on A1.

General Important notes:

- If the second filter is not available ensure that no finger prints are present on the bottom of the microwell before reading at 450nm. Finger prints could generate false positive results on reading.
- Reading has to be carried out just after the addition of the Stop Solution and anyway not any longer than 20 minutes after its addition. Some self oxidation of the chromogen can occur leading to high background.

N. ASSAY SCHEME

Method	Operations
Neutralizing Reagent (only for samples)	50 µl
Controls & Calibrator (*)	100 µl
Samples diluted 1:101	100 µl
1st incubation	60 min
Temperature	+37°C
Wash step	4-5 cycles
Enzyme conjugate	100 µl
2nd incubation	60 min
Temperature	+37°C
Wash step	4-5 cycles
TMB/H ₂ O ₂	100 µl
3rd incubation	20 min
Temperature	r.t.
Sulphuric Acid	100 µl
Reading OD	450nm

(*) Important Notes:

- The Calibrator (CAL) does not affect the Cut Off calculation, therefore it does not affect the test's results calculation.
- The Calibrator (CAL) used only if a laboratory internal quality control is required by the Management.

An example of dispensation scheme is reported in the table below:

Microplate												
	1	2	3	4	5	6	7	8	9	10	11	12
A	BLK	S3										
B	NC	S4										
C	NC	S5										
D	CAL(*)	S6										
E	CAL(*)	S7										
F	PC	S8										
G	S1	S9										
H	S2	S10										

Legenda: BLK = Blank NC = Negative Control
CAL(*) = Calibrator-Not mandatory PC = Positive Control S = Sample

O. INTERNAL QUALITY CONTROL

A validation check is carried out on the controls and the calibrator any time the kit is used in order to verify whether the performances of the assay are as expected. Control that the following data are matched:

Check	Requirements
Blank well	< 0.100 OD450nm value
Negative Control	< 0.150 mean OD450nm value after blanking coefficient of variation < 30%
Positive Control	OD450nm > 0.500

If the results of the test match the requirements stated above, proceed to the next section. If they do not, do not proceed any further and operate as follows:

Problem	Check
Blank well > 0.100 OD450nm	1. that the Chromogen/Sustrate solution has not got contaminated during the assay
Negative Control > 0.150 OD450nm after blanking coefficient of variation > 30%	1. that the washing procedure and the washer settings are as validated in the pre qualification study; 2. that the proper washing solution has been used and the washer has been primed with it before use; 3. that no mistake has been done in the assay procedure (dispensation of a positive control instead of the negative one); 4. that no contamination of the negative control or of their wells has occurred due spills of positive samples or the enzyme conjugate; 5. that micropipettes haven't got contaminated with positive samples or with the enzyme conjugate 6. that the washer needles are not blocked or partially obstructed.

Positive Control < 0.500 OD450nm	1. that the procedure has been correctly executed; 2. that no mistake has been done in its distribution (dispensation of a wrong control) ; 3. that the washing procedure and the washer settings are as validated in the pre qualification study; 4. that no external contamination of the positive control has occurred.
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Should one of these problems have happened, after checking, report to the supervisor for further actions.

** Important Note:

If the Calibrator has used, verify the following data:

Check	Requirements
Calibrator	S/Co > 1.0

If the results of the test doesn't match the requirements stated above, operate as follows:

Problem	Check
Calibrator S/Co < 1.0	1. that the procedure has been correctly executed; 2. that no mistake has been done in its distribution (dispensation of a wrong control instead); 3. that the washing procedure and the washer settings are as validated in the pre qualification study; 4. that no external contamination of the calibrator has occurred.

Anyway, if all other parameters (Blank, Negative Control, Positive Control), match the established requirements, the test may be considered valid.

P. RESULTS

If the test turns out to be valid, results are calculated from the mean OD450nm value of the Negative Control (NC) by means of a cut-off value (Co) determined with the following formula:

$$\text{Cut-Off} = \text{NC} + 0.250$$

Important note: When the calculation of results is performed by the operating system of an ELISA automated work station, ensure that the proper formulation is used to generate the correct interpretation of results.

Q. INTERPRETATION OF RESULTS

Test results are interpreted as a ratio of the sample OD450nm value (S) and the cut-off value (Co), or S/Co, according to the following table:

S/Co	Interpretation
< 1.0	Negative
1.0 – 1.2	Equivocal
> 1.2	Positive

A negative result indicates that the patient has not developed IgM antibodies to *Treponema pallidum*.
Any patient showing an equivocal result should be retested on a second sample taken 1-2 weeks after the initial sample.
A positive result is indicative of an ongoing *Tp* infection and therefore the patient should be treated accordingly.

Important notes:

1. Interpretation of results should be done under the supervision of the laboratory supervisor to reduce the risk of judgment errors and misinterpretations.
2. When test results are transmitted from the laboratory to another facility, attention must be paid to avoid erroneous data transfer.
3. Diagnosis has to be done and released to the patient by a suitably qualified medical doctor.

An example of calculation is reported below.

The following data must not be used instead of real figures obtained by the user.

Negative Control: 0.100 – 0.120 – 0.080 OD450nm
Mean Value: 0.100 OD450nm
Lower than 0.150 – Accepted

Positive Control: 1.000 OD450nm
Higher than 0.500 – Accepted

$$\text{Cut-Off} = 0.100 + 0.250 = 0.350$$

Calibrator: 0.500 – 0.540 OD450nm
Mean value: 0.520 OD450nm
S/Co higher than 1.0 – Accepted

Sample 1: 0.080 OD450nm
Sample 2: 1.800 OD450nm
Sample 1 S/Co < 1.0 = negative
Sample 2 S/Co > 1.2 = positive

R. PERFORMANCE CHARACTERISTICS

Evaluation of Performances has been conducted on selected panels carried out in a clinical external center.

1. Limit of detection

No international standard for *Tp* IgM Antibody detection has been defined so far by the European Community.
In its absence, an Internal Gold Standard (or IGS), derived from a patient with an history of *TP* acute infection, has been defined in order to provide the device with a constant and excellent sensitivity.

2. Diagnostic Sensitivity and Specificity:

The diagnostic performances were evaluated in a performance evaluation study conducted in an external clinical center, with excellent experience in the diagnosis of infectious diseases (Hospital 12 Octubre, Department of Microbiology, Madrid, Spain).

The Diagnostic Sensitivity was studied on more than 50 samples, pre-tested positive with a US FDA reference kit. Positive samples were collected from patients with a clinical history of *Tp* infection.

The diagnostic specificity was determined on panels of more than 200 negative samples from normal individuals and blood donors, classified negative with the reference kit, including potentially interfering specimens.

A panel of potentially interfering samples (RF+, hemolised, lipemic, etc.) was also examined. No interference was observed on the samples examined.

Both plasma, derived with different standard techniques of preparation (citrate, EDTA and heparin), and sera have been used to determine the specificity. No false reactivity due to the method of specimen preparation has been observed.

Frozen specimens have also been tested to check whether samples freezing interferes with the performance of the test.

No interference was observed on clean and particle free samples.

The Performance Evaluation provided the following values :

Sensitivity	> 98 %
Specificity	> 98 %

3. Reproducibility:

It has been calculated on three samples examined in replicates in different runs. The values of CV obtained from a study conducted on three samples of different Tp IgM reactivity, examined in 16 replicates in three separate runs ranged 4-16%, depending on OD450nm values.

The variability shown did not result in sample misclassification.

S. LIMITATIONS

False positivity has been assessed on less than 2% of the normal population, mostly due to high titers of RF.

Frozen samples containing fibrin particles or aggregates may generate false positive results.

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All the IVD Products manufactured by the company are under the control of a certified Quality Management System in compliance with ISO 13485 rule. Each lot is submitted to a quality control and released into the market only if conforming with the EC technical specifications and acceptance criteria.

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